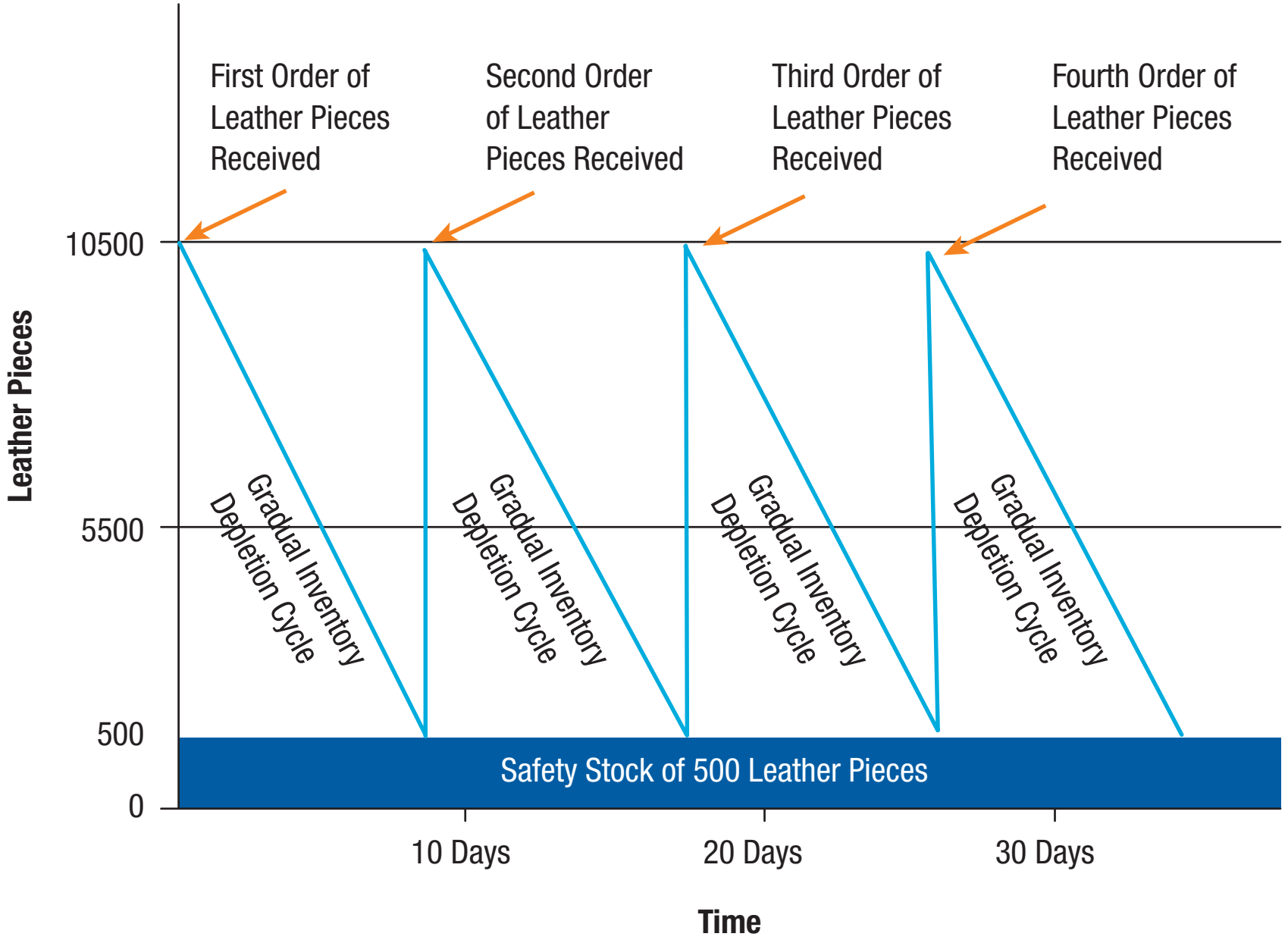FIGURE 15.3: Comfort Shoes' Safety Stock of Leather Pieces